

5261692



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RELEASED

DATE

N/A

LIMITED RELEASE

D5806-13

Job Sheet 207475



Part No: D5806-13

Job Qty: 6 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/20

Job Tracking No:

Due Date: 3/27/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: URF 20-522 DWG 5806 REV.A IPP REV:A NEW ISSUE 20.31.01 JV VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	3/27/20	3/27/20	0.17	0.30	Waterjet - Flow		on 20/03/09
110	QC 2	6 pcs	3/27/20	3/27/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		on 20/03/09
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		

120 QC 8	6 pcs	3/27/20	0.00 0.00	QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	6 pcs	3/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	

DAS
MAR 10 2020 40
5-89

MTC

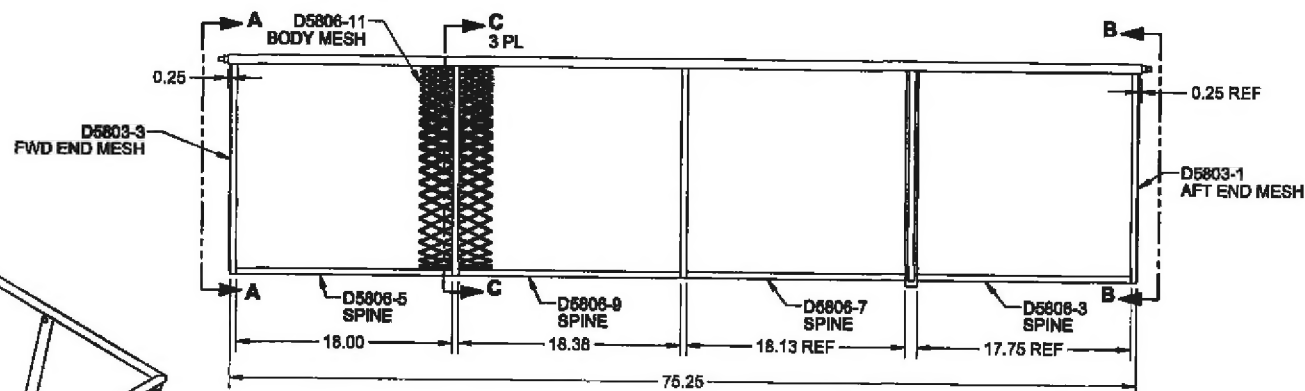
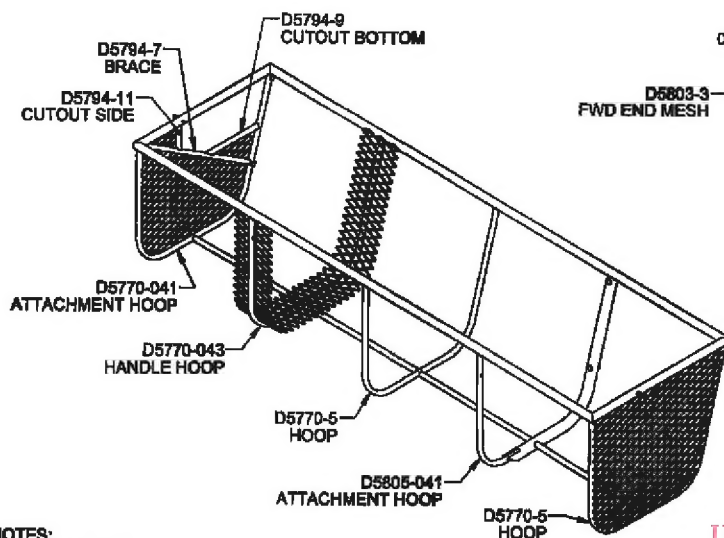
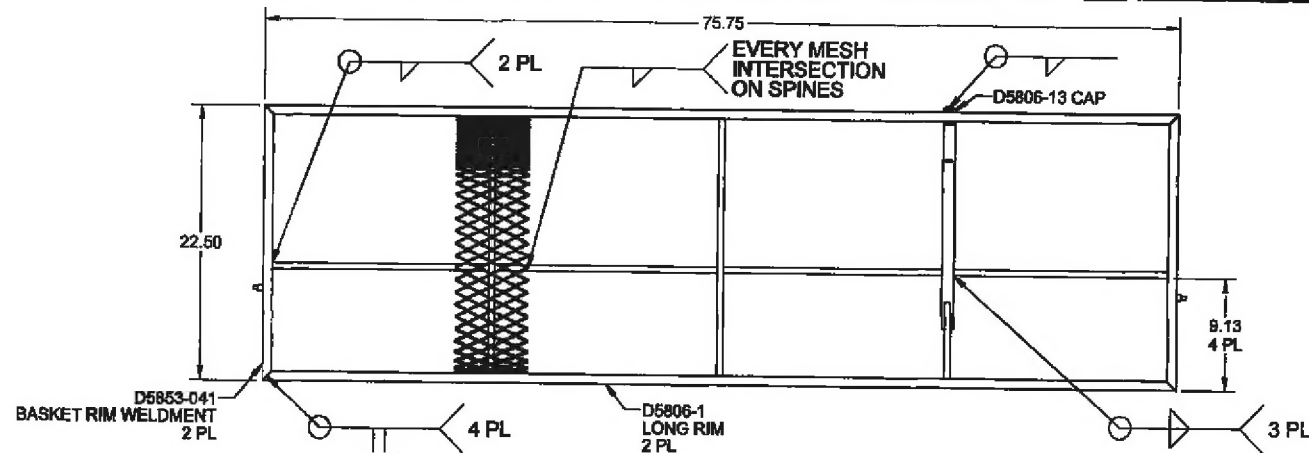
					Packaging 3 - 32 - B4B	
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					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140	QC 21 - SA	6 pcs	3/27/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	MAR 10 2020
					QC 21 - SA - 53	
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>A</u> PROG. Rev: <u>A</u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC6- Inspect parts - second check 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Job BOM records could not be found.						
FM137041-1						
Job Allocations						
Job Allocations could not be found.						

Part Specifications

Specifications could not be found.

Plex 3/5/20 8:29 AM Dart.Renwick.Jennifer

QTY -041	P/N	DESCRIPTION
X	D5806-041	MEDIUM BASKET BODY, LH
1	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5770-041	ATTACHMENT HOOP
1	D5770-043	HANDLE HOOP
2	D5770-5	HOOP
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH
1	D5805-041	ATTACHMENT HOOP
2	D5806-1	LONG RIM
1	D5806-3	SPINE
1	D5806-5	SPINE
1	D5806-7	SPINE
1	D5806-9	SPINE
1	D5806-11	BODY MESH
1	D5806-13	CAP
2	D5863-041	BASKET RIM WELDMENT



D5806-041 MEDIUM BASKET BODY, LH
(DERIVED FROM AERO DESIGN P/N 76411-01-02)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
URF 2020.522 20.02.14 (NO)

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 207475

RELEASED
2020 FEB 18 NO
ECN 2020-524

APPROVED

A	NEW ISSUE	ZF	20.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF		
DRAWN	ZF		
CHECKED	KPT		
MFG. APPR.	DD		
APPROVED	NO		
DE APPR.	CP		
DATE	20.01.17		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D5806

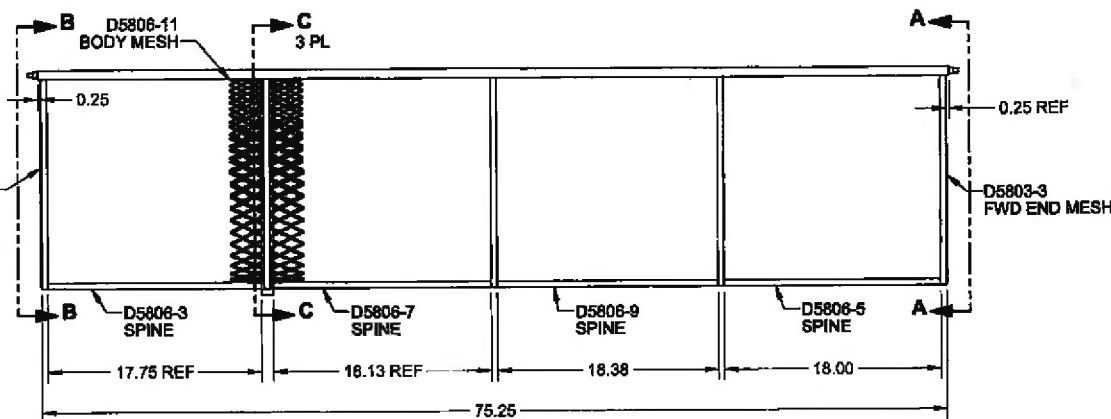
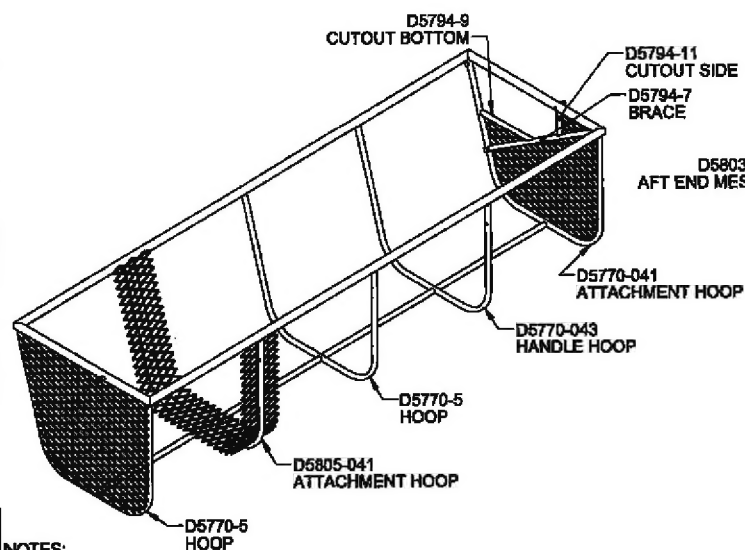
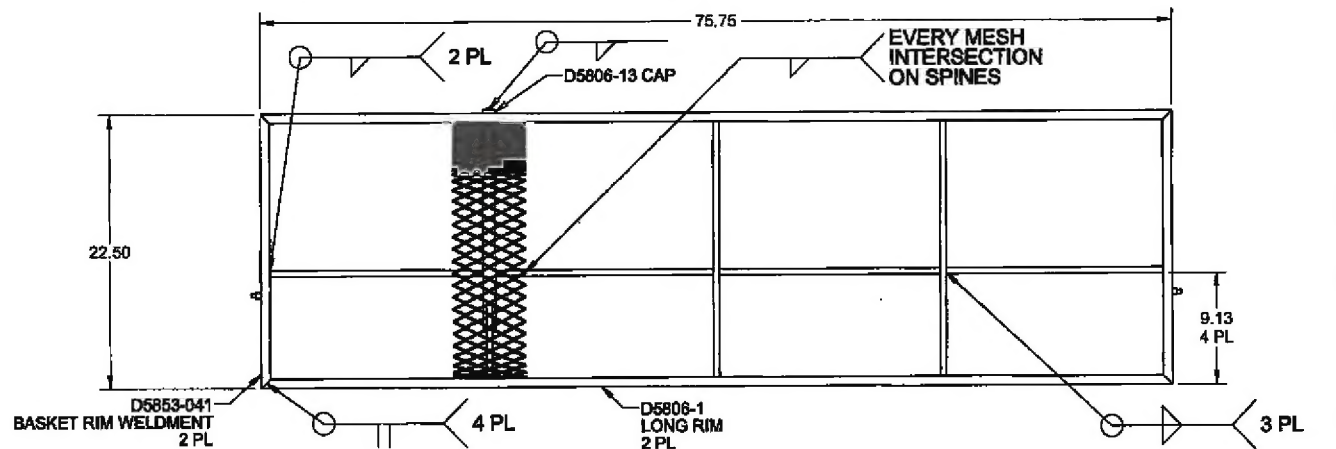
TITLE
MEDIUM BASKET BODY

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REV. A
SHEET 1 OF 7
SCALE
NT8

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 28.31 lbs
 - 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO BUFF OR GRIND, TO CLEAN UP WELDS.
 - 9) DRILL #30 (Ø0.129) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
 - 10) WELD FIRST 5 INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION MINIMUM
 - 11) WELD EVERY MESH INTERSECTION

QTY -042	P/N	DESCRIPTION
X	D5806-042	MEDIUM BASKET BODY, RH
1	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5770-041	ATTACHMENT HOOP
1	D5770-043	HANDLE HOOP
2	D5770-5	HOOP
1	D5803-1	AFT END MESH
1	D6803-3	FWD END MESH
1	D5805-041	ATTACHMENT HOOP
2	D5806-1	LONG RIM
1	D5806-3	SPINE
1	D5806-5	SPINE
1	D5806-7	SPINE
1	D5806-9	SPINE
1	D5806-11	BODY MESH
1	D5806-13	CAP
2	D5853-041	BASKET RIM WELDMENT



D5806-042 MEDIUM BASKET BODY, RH
(DERIVED FROM AERO DESIGN P/N 76411-01-01)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
URF 2020.522 20.02.14 (NO)

NOTES:

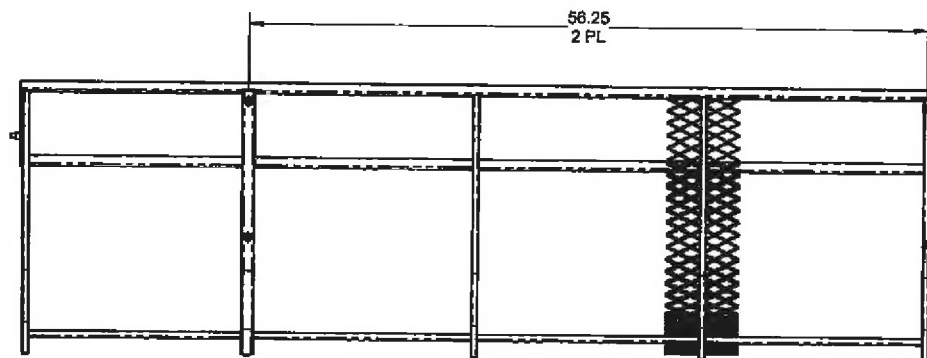
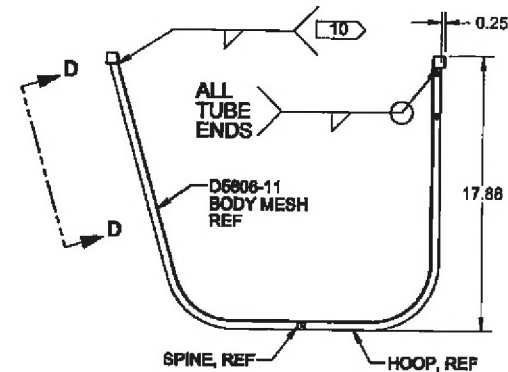
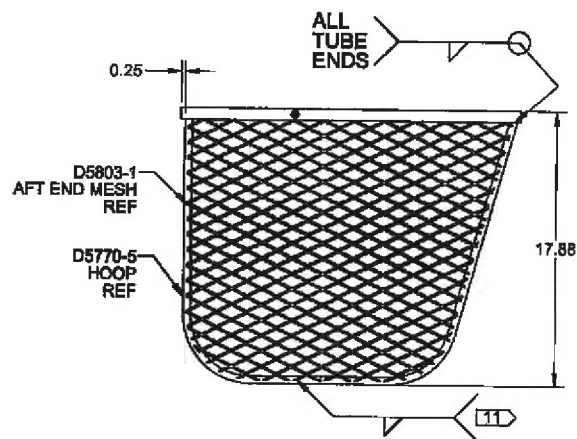
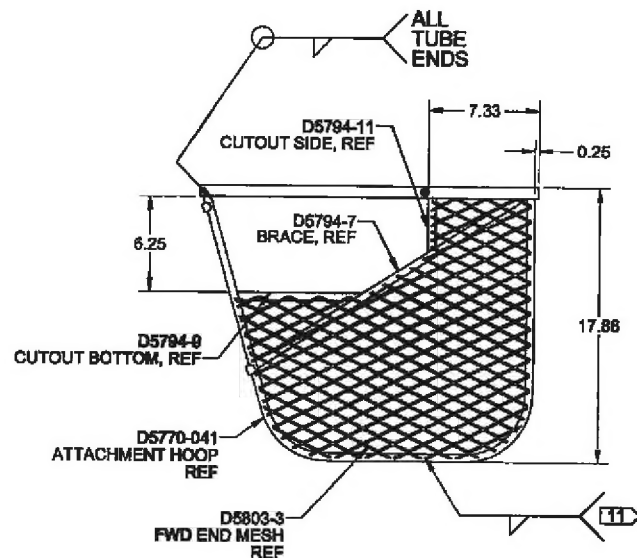
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 28.31 lbs
- 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO GRIND OR BUFF, TO CLEAN UP WELDS
- 9) DRILL #30 (Ø0.125) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
- 10) WELD FIRST 5 MESH INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION MINIMUM
- 11) WELD EVERY MESH INTERSECTION

RELEASED
2020 FEB 18 NO

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D5806	REV. A
DRAWN	ZF			
CHECKED	KPT			
MFG. APPR.	DD			
APPROVED	NO			
DE APPR.	CP	TITLE MEDIUM BASKET BODY		
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A



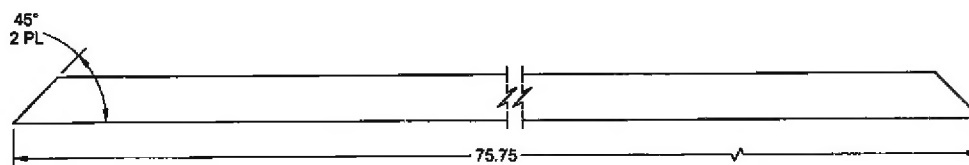
UNDER REVIEW

URF 2020.522 20.02.14 (NO)

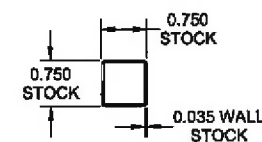
RELEASED
2020 FEB 18

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DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 3 OF 7
APPROVED	NO	TITLE	SCALE
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D5806-1 LONG RIM



UNDER REVIEW

URF 2020.522 20.02.14 (NO)

NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 3/4 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6380/6381/6382/6373/6374
REF DART SPEC M4130N-TS0.750W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.08 lbs

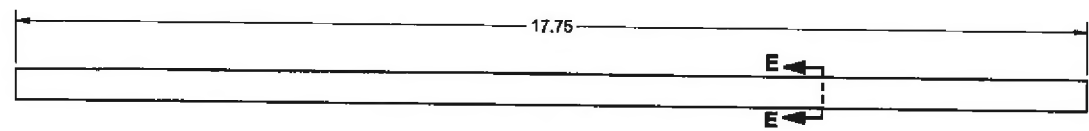
RELEASED

2020 FEB 18 *ND*

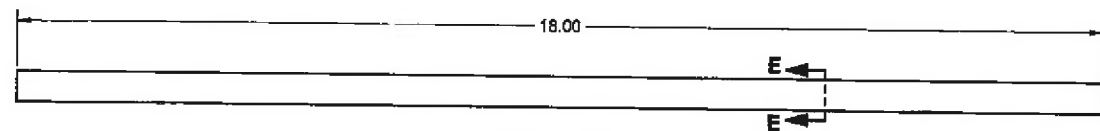
APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 4 OF 7
APPROVED	NO	TITLE	SCALE
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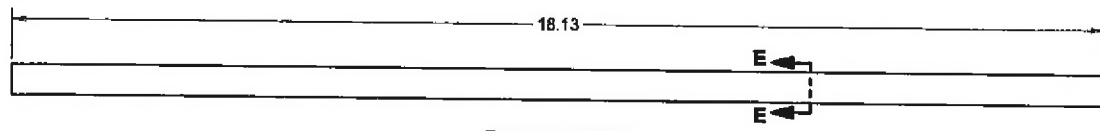
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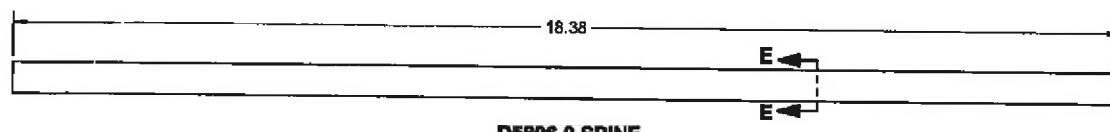
D5806-3 SPINE



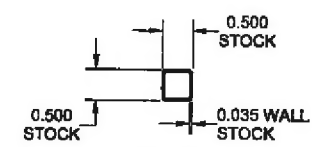
D5806-5 SPINE



D5806-7 SPINE



D5806-9 SPINE



SECTION E-E

NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-8738 OR AMS 6371/6380/6381/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: -3: 0.31 lbs
-5: 0.32 lbs
-7: 0.32 lbs
-9: 0.31 lbs

UNDER REVIEW

URF 2020.522 20.02.14 (NO)

RELEASED

2020 FEB 18 NO

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DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 5 OF 7
APPROVED	NO	TITLE	SCALE
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8 7 6 5 4 3 2 1

D5806-11 BODY MESH
(FLAT VIEW, MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW

URF 2020.522 20.02.14 (NO)

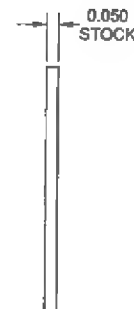
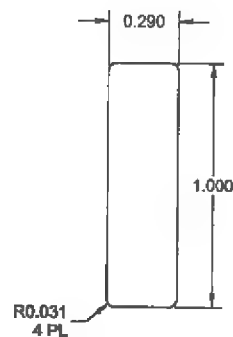
NOTES:

- 1) MATERIAL: CARBON STEEL EXPANDED METAL MESH 3/4-16F
PER ASTM F1267 OR MIL-M-17194D
REF DART SPEC M569EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.07 lbs

RELEASED
2020 FEB 18 NO

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CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 6 OF 7
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D5806-13 CAP

UNDER REVIEW

URF 2020.522 20.02.14 (NO)

NOTES:

- 1) MATERIAL: AISI 1010/1025 STEEL SHEET, COLD ROLLED, #18 GA (0.050 THICK)
PER ASTM A36/A368/A1008 OR CSA D40-21 38W/44W/50W/60W/70W
REF DART SPEC M1010-S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: < 0.01 lbs

RELEASED
2020 FEB 18 NO

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 7 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	MEDIUM BASKET BODY	NT8
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35495

Purchase Order Date 3/6/2017

PO Print Date 3/6/2017

Page Number 1 of 5

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MAR 06 2017

Contact Name

Vendor Phone 800 667 4248

Ship-To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						

1	M1010S18GA	1010/1025 SHEET .048	3/10/2017	Yes	32.00 sf	\$1.50	\$48.00
			3/10/2017				

MATERIAL: AISI-1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
MINIMUM YIELD TENSILE STRENGTH = 28KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI
COLD ROLLED

Line Total: \$48.00

2	M2024T35.040	2024-T3 .040 sheet	3/10/2017	Yes	48.00 sf	\$5.35	\$256.98
			3/10/2017				

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total: \$256.98

PO Instructions: quotation no: sou0018309
quotation no: sou0019437

Note:

3/6/2017

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: ALC88-A

PO / BATCH NO.: PO3345 / 1324

DATE: 17/03/16

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.48

QUANTITY RECEIVED: 32

THICKNESS RECEIVED: 0.46

QUANTITY INSPECTED: 32

SHEET SIZE ORDERED: 4x8

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	CR 1010
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	0.46
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	ASTM A1008
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	Heat # 162403655
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	M100S180-A
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	M13-K4
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 13 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>48</u>	SIGNED OFF BY: _____		
DATE: <u>17/03/16</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



QUALITY CERTIFICATE OF "SHOUGANG" BRAND

中国地址: 中国北京市石景山区
 ADD. OF BELGIUM GROUP: SHIYINGSHAN DISTRICT, BEIJING, CHINA
 中国邮编: 100041
 POST CODE: 100041
 中国电话: (010) 68291660
 TEL.: (010) 68291660
 中国电邮地址: SETS@MAIL.GHSHIYINGSHAN.COM.CN
 E-MAIL ADDRESS: SETS@MAIL.GHSHIYINGSHAN.COM.CN
 中国工厂地址: 中国浙江省宁波市江北区 063200
 ADD. OF MANUFACTURE: CAMPTON INDUSTRIAL ZONE, TAIGESHAN,
 NINGBO, P.R. CHINA 063200

總代理：甘肅通縣甘肅通縣聯合有限公司

MANUFACTURER: SHOU GANG GROUP, SHOU GANG, SHOU GANG UNITED IRON & STEEL CO. LTD

订货单位 CUSTOMER	中国机械进出口总公司				合同号 CONTRACT NO.		G00430750-G000203031000000				许可证号 LICENSE NO.													
买方名称 PURCHASER	中外运(烟台)仓储有限公司				交货条件 CONDITION OF SUPPLY		达成交				证书编号 CERTIFICATE NO.		Z1000203700											
产品名称 PRODUCT	达成交 Cold Rolled Strip				交货日期 DATE OF DELIVERY		2010-05-27 10:05:00				记录号 RECORD NO.		SQ-001-01A											
产品规格 SPECIFICATION	ASTM A1008/A1009M050				钢号 STEEL GRADE		CS Type B				页号 PAGE NO.		第1页, 共1页											
序号 COL. NO.	规格号 SPEC. NO.	材料 S.G.	尺寸 Size (MM)		分 包 PCS	重量 WT. TON	化学成分: CHEMICAL COMPOSITION%										机械性能: MECHANICAL PROPERTIES							
			厚度 THK	宽度 WIDTH			C	SI	Mn	P	S	AL	TI	Nb	AS	屈服强度 Y.S. N/mm ²	抗拉强度 T.S. N/mm ²	伸长率 EL % (50mm)	180° 弯曲 180°	冲击 冲击 Joules	其他 其他 Other			
1002204030010	100220035	FE	1.12	1219	1	22.430	380	1	20	10	0	0	12	10	20	203		41.0						
1002204030010	100220035	FE	1.12	1219	1	22.430	300	1	20	10	0	0	12	10	20	203		41.0						
合计 TOTAL					2	22.430																		
备注 REMARKS: 交货日期: 2010.05.27																								
1. 本证书由本行出具, 仅供参考, 不作为法律依据。THE HONEST CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE MATERIAL SPECIFICATION. 2. 本证书由本行出具, 仅供参考, 不作为法律依据。THE HONEST CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE MATERIAL SPECIFICATION. 3. 本证书由本行出具, 仅供参考, 不作为法律依据。THE HONEST CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE MATERIAL SPECIFICATION.																								
检查 CHECK																		检查人姓名 Person in Charge of Quality Inspection						
日期 DATE																		签字 Signature						

C 650 306
C 650 315

DAS
48
9-69
17/05/10

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	DEPARTMENT/PROCESS			
		Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Large Fab <input type="checkbox"/>	Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/>	Eng. (Non-AW) <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/>	Engineering <input type="checkbox"/> Water Jet <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/>
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator <input type="checkbox"/> Manufacturing Process <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Handling/Preservation <input type="checkbox"/> Material <input type="checkbox"/> Product Improvement <input type="checkbox"/> Process Improvement <input type="checkbox"/> Human Factors <input type="checkbox"/>		FAULT CATEGORY			
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Bending <input type="checkbox"/> Crushing <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Mislabeled	<input type="checkbox"/> Contamination <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Incomplete/Unclear Instructions <input type="checkbox"/> Drill Holes <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain Direction <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Off-set/Set-up	<input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Outside Tolerance <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Misread
		Other/Details:			